

Garant

Indexable insert for turning CC.T 09T302, for medium machining, Grade: HB7140-2

**Order data**

Order number	260148 HB7140-2
GTIN	4067263315551
Item class	21G

Technical description

Cutting conditions	heavily interrupted
Tolerance	M
Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	60 - 200 m/min
Corner radius	0.2 mm
Main application	M
Feed f	0.1 - 0.4 mm/rev.
Cutting depth a_p	0.2 - 4 mm
Number of changes/inserts	2

ISO code indexable insert	CCMT09T302
Grade	HB7140-2
Chip breaker	VM
Coating	coated
Type of product	Indexable insert for turning